U.S. Patent Application Serial No. 10/050,171

Amendment filed February 1, 2007

Reply to OA dated November 2, 2006

**AMENDMENTS TO THE CLAIMS:** 

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:** 

Claim 1 (Withdrawn): A method of manufacturing a semiconductor device comprising

steps of:

(a) forming a first interlayer insulating film made of insulating material on a semiconductor

substrate having semiconductor elements formed on a surface of the substrate;

(b) forming a first intra-layer insulating film made of insulating material on the first interlayer

insulating film;

(c) forming a recess through the first intra-layer insulating film, wherein the recess has a pad

part and a wiring part continuous with the pad part, the pad part has a width wider than a width of

the wiring part, a plurality of convex regions are left in the pad part, and the recess is formed so that

the convex regions are disposed in such a manner that a recess area ratio in a near wiring area

superposed upon an extended area of the wiring part into the pad part, within a first frame area

having as an outer periphery an outer periphery of the pad part and having a first width, becomes

larger than a recess area ratio in a second frame area having as an outer periphery an inner periphery

of the first frame area and having a second width;

(d) forming a first film made of conductive material on the semiconductor substrate, the first

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film being filled in the recess; and

(e) removing an upper region of the first film to form a first pad made of the first film left in the recess.

Claim 2 (Withdrawn): A method according to claim 1, further comprising steps of, after the step (e):

- (f) forming a second interlayer insulating film made of insulating material on the first intralayer insulating film and the left first film;
- (g) forming at least one via hole through the second interlayer insulating film, the via hole being included in the first pad as viewed along a direction parallel to a substrate normal; and
- (h) forming a second pad on the second interlayer insulating film, the second pad being connected to the first pad via a region in the via hole.

Claim 3 (Withdrawn): A method according to claim 2, further comprising a step of, after the step (h):

i) inspecting the semiconductor elements by making a conductive probe in contact with the second pad.

Claim 4 (Withdrawn): A method according to claim 3, further comprising a step of, after the step (i):

(j) scribing the semiconductor substrate along a line inside the second pad.

Claim 5 (Withdrawn): A method according to claim 1, wherein the convex regions are not disposed in the first frame area.

Claim 6 (Withdrawn): A method according to claim 1, wherein:

the convex regions are not left in a central area on an inner side of the second frame area; and after the step (e),

the method further comprises steps of:

forming a second interlayer insulating film made of insulating material on the first intra-layer insulating film and the left first film;

forming a via hole through the second interlayer insulating film, the via hole being included in the central area as viewed along a direction parallel to a substrate normal;

forming a second pad on the second interlayer insulating film, the second pad being connected to the first pad via a region in the via hole; and

wire-bonding a conductive wire to the second pad, a contact area between the conductive wire and the second pad extending to an area on an outer side of the via hole as viewed along a direction parallel to a substrate normal.

Claim 7 (Canceled).

Claim 8 (Previously Presented): A semiconductor device according to claim 9, further

comprising:

a second interlayer insulating film formed on the first intra-layer insulating film, the first

pad and the wiring, the second interlayer insulating film being formed with at least one via hole,

the via hole being disposed partially superposing upon the first pad as viewed along a direction

parallel to a substrate normal; and

a second pad formed on the second interlayer insulating film, the second pad being connected

to the first pad via a region in the via hole.

Claim 9 (Currently Amended):

A semiconductor device comprising:

a semiconductor substrate;

a first interlayer insulating film made of insulating material and formed on the semiconductor

substrate;

a first intra-layer insulating film made of insulating material and formed on the first interlayer

insulating film, the first intra-layer insulating film being formed with a recess reaching a bottom of

the first intra-layer insulating film, the recess having a pad part and a wiring part continuous with

the pad part, the pad part having a width wider than a width of the wiring part,

a plurality of insulating regions disposed on the bottom of the pad part, and the recess being

formed so that the insulating regions are not disposed in a near wiring area superposed upon an

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extended area of the wiring part into the pad part, within a first frame area having as an outer

periphery an outer periphery of the pad part and having a first width but disposed in a second frame

area having as an outer periphery an inner periphery of the first frame area and having a second

width;

a first pad filled in the pad part of the recess; and

a wiring filled in the wiring part of the recess,

wherein upper surfaces of said first pad, said wiring and said insulating regions are on a same

level,

wherein said first pad contained in said pad part of said recess has a continuous body.

wherein the insulating regions are disposed regularly in the second frame area along a first

direction at a first period P, and a width of the first frame area along the first direction is equal to or

wider than said first period P,

wherein said first period P is a distance from one insulating region to another insulating

region of said plurality of insulating regions including a width of said one insulating region.

Claim 10 (Previously Presented): A semiconductor device according to claim 9, wherein

the insulating regions are not disposed in a central area on an inner side of the second frame area.

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Claim 11 (Previously Presented): A semiconductor device according to claim 8, wherein

the via hole are included in the first pad as viewed along a direction parallel to a substrate normal.

Claim 12 (Canceled).

Claim 13 (Previously Presented): A semiconductor device according to claim 8, further

comprising a conductive wire wire-bonded to the second pad, wherein the insulating regions are not

disposed in a central area on an inner side of the second frame area, the via hole are disposed in the

central area, and a contact area between the conductive wire and the second pad extends to an area

on an outer side of the via hole as viewed along a direction parallel to a substrate normal.

Claims 14-19 (Canceled).

Claim 20 (Previously Presented): A semiconductor device according to claim 9, wherein

a bottom of the recess formed in the first intra-layer insulating film is defined by the first interlayer

insulating film.

Claim 21 (Currently Amended): A semiconductor device according to claim 9

A semiconductor device comprising:

a semiconductor substrate;

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a first interlayer insulating film made of insulating material and formed on the semiconductor

substrate;

a first intra-layer insulating film made of insulating material and formed on the first interlayer

insulating film, the first intra-layer insulating film being formed with a recess reaching a bottom of

the first intra-layer insulating film, the recess having a pad part and a wiring part continuous with

the pad part, the pad part having a width wider than a width of the wiring part,

a plurality of insulating regions disposed on the bottom of the pad part, and the recess being

formed so that the insulating regions are not disposed in a near wiring area superposed upon an

extended area of the wiring part into the pad part, within a first frame area having as an outer

periphery an outer periphery of the pad part and having a first width but disposed in a second frame

area having as an outer periphery an inner periphery of the first frame area and having a second

width;

a first pad filled in the pad part of the recess; and

a wiring filled in the wiring part of the recess,

wherein upper surfaces of said first pad, said wiring and said insulating regions are on a same

level,

wherein the wiring width W1 is in a range from 5  $\mu$ m to 10  $\mu$ m, and L1/W1 is 35% or higher,

wherein W1 corresponds to the width of said wiring part, L1 corresponds to the width of said

first width.

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Claim 22 (Currently Amended): A semiconductor device according to claim 9

A semiconductor device comprising:

a semiconductor substrate;

a first interlayer insulating film made of insulating material and formed on the semiconductor

substrate;

a first intra-layer insulating film made of insulating material and formed on the first interlayer

insulating film, the first intra-layer insulating film being formed with a recess reaching a bottom of

the first intra-layer insulating film, the recess having a pad part and a wiring part continuous with

the pad part, the pad part having a width wider than a width of the wiring part,

a plurality of insulating regions disposed on the bottom of the pad part, and the recess being

formed so that the insulating regions are not disposed in a near wiring area superposed upon an

extended area of the wiring part into the pad part, within a first frame area having as an outer

periphery an outer periphery of the pad part and having a first width but disposed in a second frame

area having as an outer periphery an inner periphery of the first frame area and having a second

width:

a first pad filled in the pad part of the recess; and

a wiring filled in the wiring part of the recess,

wherein upper surfaces of said first pad, said wiring and said insulating regions are on a same

level,

wherein the wiring width W1 is narrower than 5 µm, and L1/W1 is 30% or higher,

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wherein W1 corresponds to the width of said wiring part, L1 corresponds to the width of said first width.

Claim 23 (Currently Amended): A semiconductor device according to claim 15

A semiconductor device comprising:

a semiconductor substrate;

a first interlayer insulating film made of insulating material and formed on the semiconductor substrate;

a first intra-layer insulating film made of insulating material and formed on the first interlayer insulating film, the first intra-layer insulating film being formed with a recess reaching a bottom of the first intra-layer insulating film, the recess having a pad part,

a plurality of insulating regions disposed on the bottom of the pad part, and the recess being formed so that the insulating regions are not disposed in a first frame area having as an outer periphery an outer periphery of the pad part and having a first width but disposed in a second frame area having as an outer periphery an inner periphery of the first frame area and having a second width; and

a first pad filled in the pad part of the recess,

wherein upper surfaces of said first pad and said insulating regions are on a same level,

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wherein the insulating regions are disposed regularly in the second frame area along a first direction at a first pitch, and a width of the first frame area along the first direction is equal to or wider than the first pitch.